

Work Order ID 55016

January 5, 2010 12:58:10 PM



Page 1

Item ID: D2150

Accept



Setup Start



Revision ID:

Stop



Item Name: Packer Doubler, Hinge

Start Date: 05/01/2010 Start Qty: 20.00

Cust Item ID:

Required Date: 15/01/2010 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan: *[Signature]*

Date: 10-1-04

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2150

Rev A

100

0.00



FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D2150 Dwg Rev: A Prog Rev: A 12-
Deburr if necessary

AB 10-1-11

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

AB 10-1-11

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

=> 5.01.12

ccu two
x40 p

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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January 5, 2010 12:58:10 PM



Page 2

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Customer:

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Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Small Fab

0.00

Small Fab

Memo

0.00

Small Fab

Debur

M-h 10/01/12

40X

140



Chemical Conversion Coat per QS1005 4.1

0.00

HandFinish

Memo

0.00

Hand Finishing

BR 10-01-12

40

150



White Gloss(Ref:4.3.5.1) per QS1005 4.3-Alum

0.00

Powdercoat

Memo

0.00

Powder Coating

START TIME:

7:30am

8:00am FINISH TIME

OVEN TEMPERATURE:

320°F

=> M 10/01/12

x40

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Page 3

January 5, 2010 12:58:10 PM

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Start Date: 05/01/2010 Start Qty: 20.00



Cust Item ID:

Required Date: 15/01/2010 Req'd Qty: 20.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC3- Inspect Part Finish

0.00

BL

10-01-19

40

0-

QC

Memo

0.00

Quality Control

170

Identify as per dwg & Stock Location:

7

0.00

Packaging

Memo

0.00

Packaging

10-1-19

40050

180

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

10/01/19

MF 10-1-19

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Picklist Print

January 5, 2010 12:58:14 PM

Page 1

Work Order ID: 55016



Parent Item: D2150



Parent Item Name: Packer Doubler, Hinge

Start Date: 05/01/2010

Required Date: 15/01/2010

Start Qty: 20.00

Required Qty: 20.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M2024T3S.040		Purchased	No		100	sf	523.1628	0.5263	1.1		

2024-T3 .040 sheet

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

523.1627789

110305

192

110337

6.4

111786

32.0665789

112291

50.1264

112331

82.8641

113162

159.7057

113162

40

B 10-1-11

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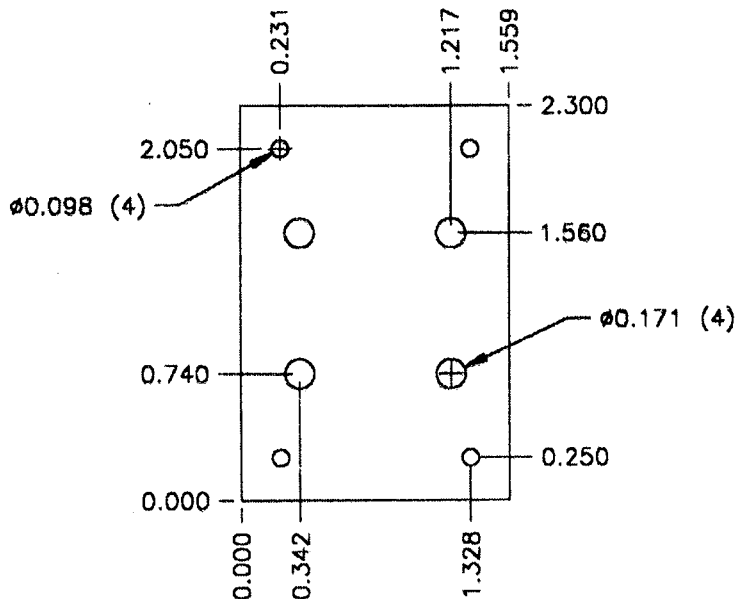


DESIGN B WILLIAMS	DRAWN BY K HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>B.W.</i>	APPROVED <i>B.W.</i>	DRAWING NO. D2150	REV. A SHEET 1 OF 1
DATE 95:05:01		TITLE PACKER	SCALE 1:1

RELEASED
96/06/13 1305

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 55016
BY 10-1-05



MATERIAL: 2024-T3, 0.040 THICK
FINISH: WHITE POWDER COAT HI-GLOSS

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